



Technische Steekkaart  
Fiche Technique  
Technisches Merkblatt  
Technical Data Sheet

TOYO INK

# EXCURE 20000AEB FOOD

## CHARACTERISTIC

The inks of Excure series 20000AEB FOOD show very good adhesion on all possible closed substrates.

## PROPERTIES

- ☞ Good adhesion
- ☞ Excellent film lamination properties
- ☞ Good 'post-curing' rate
- ☞ The Excure 20000AEB FOOD series contains carefully selected raw materials to minimise the risk of skin irritation and causes as little odour as possible. It does not contain raw material listed on TSCA exclusion list All raw materials used are in compliance with the EUPIA Exclusion policy.
- ☞ Optimal resistance properties will be obtained 24 hours after printing
- ☞ Formulated without benzophenone
- ☞ Formulated without ITX
- ☞ High viscosity

## APPLICATION AREA

- Letterpress
- Wet offset

## EB FOOD CURING SPEED (110 kV at 30 kGy)

→ 330 m/min

## SUITABLE SUBSTRATES (surface tension see 'Recommended treatment levels')

- ☞ High gloss paper and board
- ☞ Hard and soft vinyls (corona treated)
- ☞ Coated metals
- ☞ Pre-treated plastic films (polyester, acetate)

*Preliminary adhesion tests are recommended*

## AVAILABLE COLOUR SHADES

- ☞ Process colours
- ☞ Mixing system
- ☞ Opaque white

♻️ Other colours: on request

## REFERENCES EXCURE 20000AEB FOOD

		IWS	Alcohol	Nitro	Alkali	Heatres. 10'
<b><u>Process colours – wet offset</u></b>						
Yellow	EXC20071AEB FOOD	5	+	+	+	180 °C
Magenta	EXC20072AEB FOOD	5	+	+	-	170 °C
Cyan	EXC20073AEB FOOD	8	+	+	+	220 °C
Black	EXC20074AEB FOOD	8	+	+	+	220 °C
Deep black	EXC20075AEB FOOD	8	+	+	+	220 °C
<b><u>Base Inks</u></b>						
Mixing white	EXC20900AEB FOOD					
Opaque white	EXC20901AEB FOOD					
Transparent white	EXC20902AEB FOOD					
Yellow	EXC20912AEB FOOD	5	+	+	+	180 °C
Yellow fast 6	EXC20913AEB FOOD	6	+	+	+	220 °C
Warm yellow	EXC20916AEB FOOD	5	+	+	+	220 °C
Orange	EXC20920AEB FOOD	5	+	+	+	140 °C
Orange fast	EXC20921AEB FOOD	7	+	+	+	220 °C
Warm red fast	EXC20931AEB FOOD	7	+	+	+	220 °C
Rubine red	EXC20940AEB FOOD	5	+	+	-	170 °C
Rubine red fast 6	EXC20941AEB FOOD	6	+	+	+	170 °C
Rubine red fast 7	EXC20942AEB FOOD	7	+	+	+	200 °C
Rhodamine red fast 7	EXC20951AEB FOOD	7	+	+	+	220 °C
Purple fast*	EXC20953AEB FOOD	7	+	+	+	220 °C
Violet fast	EXC20961AEB FOOD	7	+	+	+	220 °C
Reflex blue fast*	EXC20963AEB FOOD	7	+	+	+	220 °C
Blue 072 fast*	EXC20965AEB FOOD	7	+	+	+	220 °C
Cyan	EXC20970AEB FOOD	8	+	+	+	220 °C
Green	EXC20980AEB FOOD	8	+	+	+	220 °C
Black	EXC20990AEB FOOD	8	+	+	+	220 °C

\*These inks should not be used for mixings, as they are already built up out of other base inks.

## REMARKS

- ★ *To improve scuff resistance of non-laminated surfaces, EB FOOD-overprint varnishing is recommended.*
- ★ *Cleaning: it is not necessary to wash the press immediately after printing. The Excure 20000AEB FOOD series will not cure in the press and is therefore ready to use for the next day's printing. However, the ink may start to cure in the press if sunlight or UV-light from the bulbs is allowed to shine on the ink.*
- ★ *Shelf life: the Excure 20000AEB FOOD series has a 12-month shelf life guarantee. This guarantee covers 12 months from the date of manufacture (which is mentioned on the label). In order to give this guarantee, certain recommendations must be followed: the Excure 20000AEB FOOD series should be kept on stock at temperatures between 15 – 20°C and they should not be exposed to direct sunlight or heat. If possible, store the ink in a dark room.*
- ★ *Rollers: the following roller material is recommended: EPDM (Ethylene-Propylene-Diene-Monomers). EPDM rollers show excellent performance with EB FOOD-inks. They are not suitable for conventional inks, since they will swell considerably in contact with aliphatic hydrocarbons, which are used in traditional offset inks.*
- ★ *Certain Metallic EB FOOD-inks may cause swelling of EPDM rollers*
- ★ *Nitril rubber: nitril rubber rollers show minimal swelling with EB FOOD-inks and conventional inks. Solvents such as glycol and acetates do have a tendency to make this rubber swell. Nitril rubber is recommended when using two component metallic inks.*
- ★ *Letterpress plates: the Excure 20000AEB FOOD series can be used together with the majority of the marketed letterpress plate materials. The best results are achieved by using soft plates for solids and harder plates for line, text and process work.*

## PACKAGING

- 3 kg tins  
packed in card board boxes of 12 or 24 kg  
packed in palbox of 180 kg  
palletbox of 270 kg  
palletboxx of 504 kg
- 10 kg pails
- 220 kg barrels

## ADDITIVES

- |                     |                         |          |
|---------------------|-------------------------|----------|
| ◆ Fountain additive | pH 5                    | EXC10900 |
|                     | pH 4.8                  | EXC10925 |
| ◆ Wash-up solution  | for manual washing      | EXC10810 |
|                     | for automatic washing   | EXC10800 |
|                     | labelling and reg. free | EXC10820 |
| ◆ Antitack paste*   |                         | EXC10001 |
| ◆ Thinner           |                         | EXC10705 |

## RECOMMENDED TREATMENT LEVELS (DYNES / CM)

		<b>PE</b>	<b>PP</b>	<b>PVC</b>	<b>PET</b>	<b>PS</b>	<b>PVDC</b>	<b>PU</b>	<b>ABS</b>	<b>PTFE</b>	<b>Silicone</b>
<b>Litho</b>	<b>Min.:</b>	40	40	36	44	42	42	38	42	38	38
	<b>Max.:</b>	50	50	52	56	50	52	52	52	52	52
<b>Letterpress</b>	<b>Min.:</b>	42	40	40	46	42	42	42	45	42	40
	<b>Max.:</b>	54	54	52	60	58	54	56	52	60	56

## OTHER INFO

*These inks and/or coatings (this ink and/or coating) are (is) only suitable for use on the non-food contact side of food packaging, provided they are applied using the relevant Good Manufacturing Practices (GMP) and according to the guidelines in this Technical Data Sheet.*

*The printer, converter and packer/filler each have a responsibility to ensure that the finished – printed - product is fit for the intended purpose(s) and that the ink and coating components do not migrate into the food at levels that exceed legal, regulatory and industry defined requirements.*